

ABSTRACT OF THE DISCLOSURE

An electrophotographic apparatus comprises a photosensitive member, exposing means, and cleaning means for cleaning a residual developer from the photosensitive member, which comprises a cleaning brush brought into contact with the photosensitive member. In this case, if a brush density of the cleaning brush is D (number/mm²), and an area of a pixel of an electrostatic image is S (mm²/dot),

5 $D \times S \geq 0.06$ and $D \leq 200$ are satisfied. Thus, an image forming apparatus is provided, in which cleaning stability is improved by uniformly scraping off and dispersing the transfer residual developer from the

10 photosensitive member.